

DSM Engineering Plastics - Property Data

Xantar[®] C CF 407

(PC+ABS)-unfilled...

Flame retardant, Vicat 120°C

Properties	Typical Data	Unit	Test Method
RHEOLOGICAL PROPERTIES			
Melt volume-flow rate	30	cm ³ /10min	ISO 1133
Temperature	260	°C	ISO 1133
Load	5	kg	ISO 1133
Molding shrinkage (parallel)	0.5	%	ISO 294-4
MECHANICAL PROPERTIES			
Tensile modulus	2700	MPa	ISO 527-1/-2
Yield stress	60	MPa	ISO 527-1/-2
Yield strain	4	%	ISO 527-1/-2
Nominal strain at break	>50	%	ISO 527-1/-2
Charpy impact strength (+23°C)	N	kJ/m ²	ISO 179/1eU
Charpy impact strength (-30°C)	N	kJ/m ²	ISO 179/1eU
Flexural modulus	2700	MPa	ISO 178
Flexural strength	95	MPa	ISO 178
Izod notched impact strength (23°C)	50	kJ/m ²	ISO 180/4A
THERMAL PROPERTIES			
Temp. of deflection under load (1.80 MPa)	100	°C	ISO 75-1/-2
Vicat softening temperature (50°C/h 50N)	120	°C	ISO 306
Burning Behav. at 1.6 mm nom. thickn.	V-0	class	IEC 60695-11-10
Thickness tested	1.5	mm	IEC 60695-11-10
Burning Behav. at thickness h	V-0	class	IEC 60695-11-10
Thickness tested	3	mm	IEC 60695-11-10
Oxygen index	32	%	ISO 4589-1/-2
Glow Wire Flammability Index GWFI	960	°C	IEC 60695-2-12
GWFI (Thickness (1) tested)	1.5	mm	IEC 60695-2-12
Glow Wire Flammability Index GWFI	960	°C	IEC 60695-2-12
GWFI (Thickness (2) tested)	3	mm	IEC 60695-2-12
Glow Wire Ignition Temperature GWIT	750	°C	IEC 60695-2-13
GWIT (Thickness (1) tested)	1.5	mm	IEC 60695-2-12
Glow Wire Ignition Temperature GWIT	750	°C	IEC 60695-2-13
GWIT (Thickness (2) tested)	1.5	mm	IEC 60695-2-12
ELECTRICAL PROPERTIES			
Relative permittivity (1 MHz)	3	-	IEC 60250
Volume resistivity	>1E13	Ohm*m	IEC 60093
Surface resistivity	>1E15	Ohm	IEC 60093
Comparative tracking index	600	-	IEC 60112
OTHER PROPERTIES			
Water absorption	0.6	%	Sim. to ISO 62

14.05.2004

DSM Product

Unlimited. DSM

All information supplied by or on behalf of DSM in relation to its products, whether in the nature of data, recommendations or otherwise, is supported by research and, in good faith, believed reliable, but DSM assumes no liability and makes no warranties of any kind, express or implied, including, but not limited to, those of title, merchantability, fitness for a particular purpose or non-infringement or any warranty arising from a course of dealing, usage, or trade practice whatsoever in respect of application, processing or use made of the aforementioned information or product. The user assumes all responsibility for the use of all information provided and shall verify quality and other properties or any consequence from the use of all such information.

DSM Engineering Plastics - Property Data

Xantar[®] C CF 407

(PC+ABS)-unfilled...

Density	1190	kg/m ³	ISO 1183
---------	-------------	-------------------	----------

RHEOLOGICAL CALCULATION PROPERTIES

Thermal conductivity of melt	0.23	W/(m K)	-
------------------------------	-------------	---------	---

14.05.2004

 DSM Product

Unlimited. **DSM**

All information supplied by or on behalf of DSM in relation to its products, whether in the nature of data, recommendations or otherwise, is supported by research and, in good faith, believed reliable, but DSM assumes no liability and makes no warranties of any kind, express or implied, including, but not limited to, those of title, merchantability, fitness for a particular purpose or non-infringement or any warranty arising from a course of dealing, usage, or trade practice whatsoever in respect of application, processing or use made of the aforementioned information or product. The user assumes all responsibility for the use of all information provided and shall verify quality and other properties or any consequence from the use of all such information.